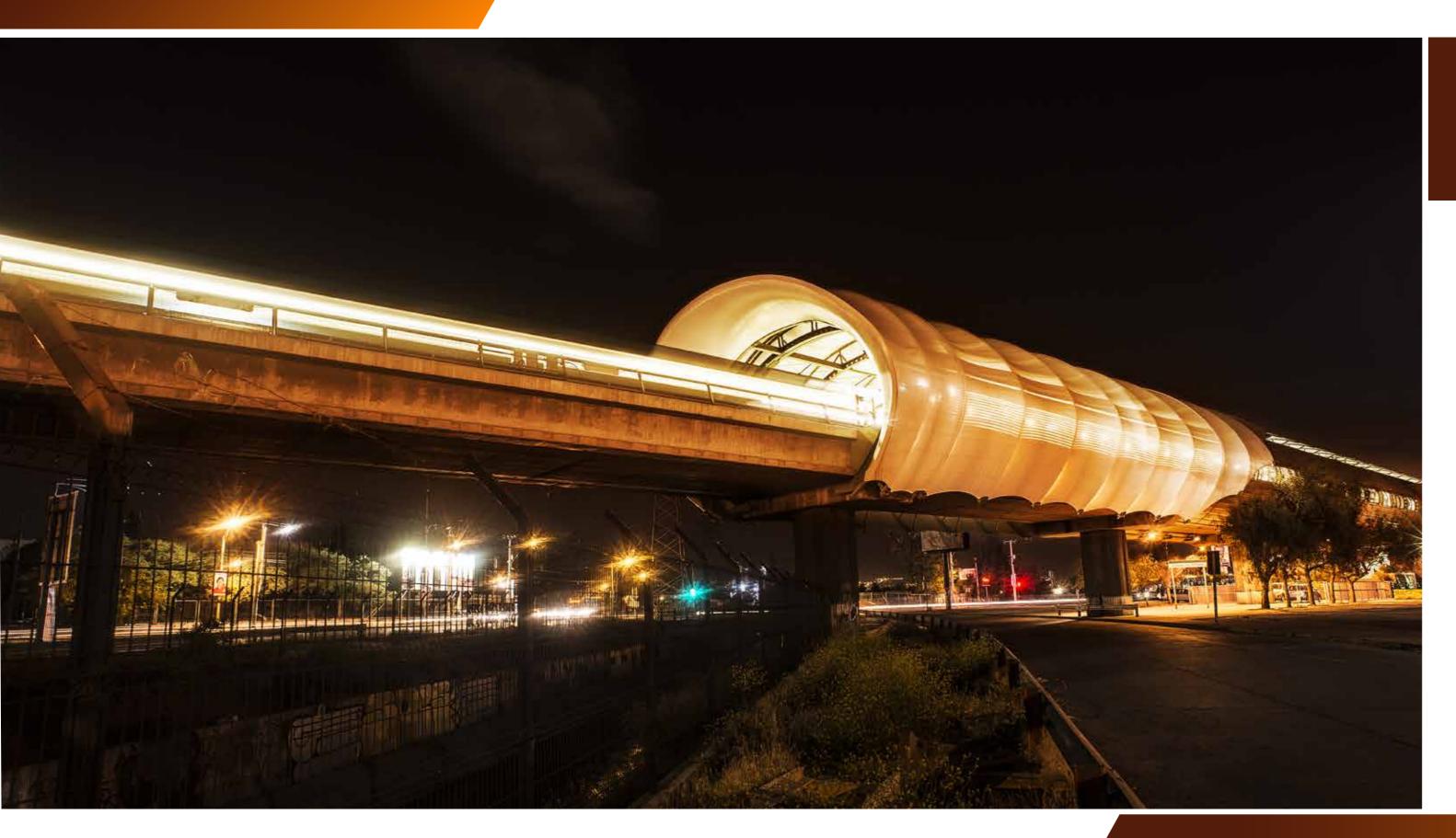


## CITIES OF THE FUTURE.



# EACH WORK GIVES US THE OPPORTUNITY TO GENERATE AN URBAN LANDMARK.

Through design, innovation and the pursuit of excellence, we are helping to build the cities of the future, offering our clients customized solutions and unique designs.

We are a company with over 30 years of experience in the design and implementation of tensile membrane structures and over 50 years offering technological solutions in the field of geosynthetics to various productive sectors.

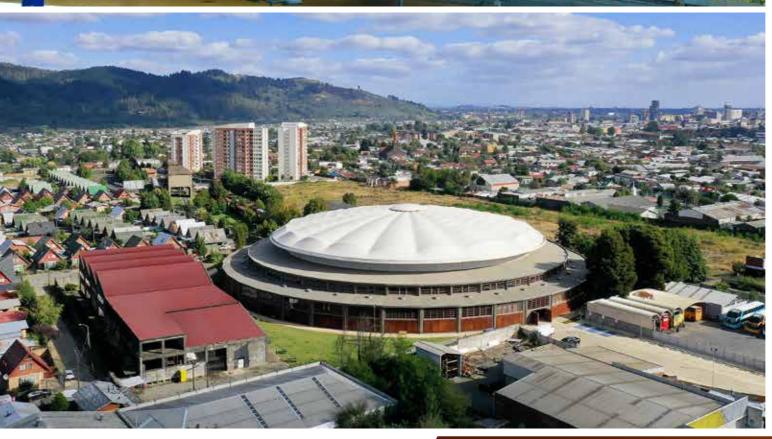
Our works are located in different Latin American countries such as Argentina, Chile, Peru and Colombia.

#### TENSILE MEMBRANE STRUCTURES









# WE DESIGN, MANUFACTURE AND IMPLEMENT TENSILE MEMBRANE STRUCTURES.

It is a structural system composed of lightweight membranes and metal support structures; it combines the strength of rigid elements (posts, arches, beams) with the versatility of flexible elements (membranes and cables).

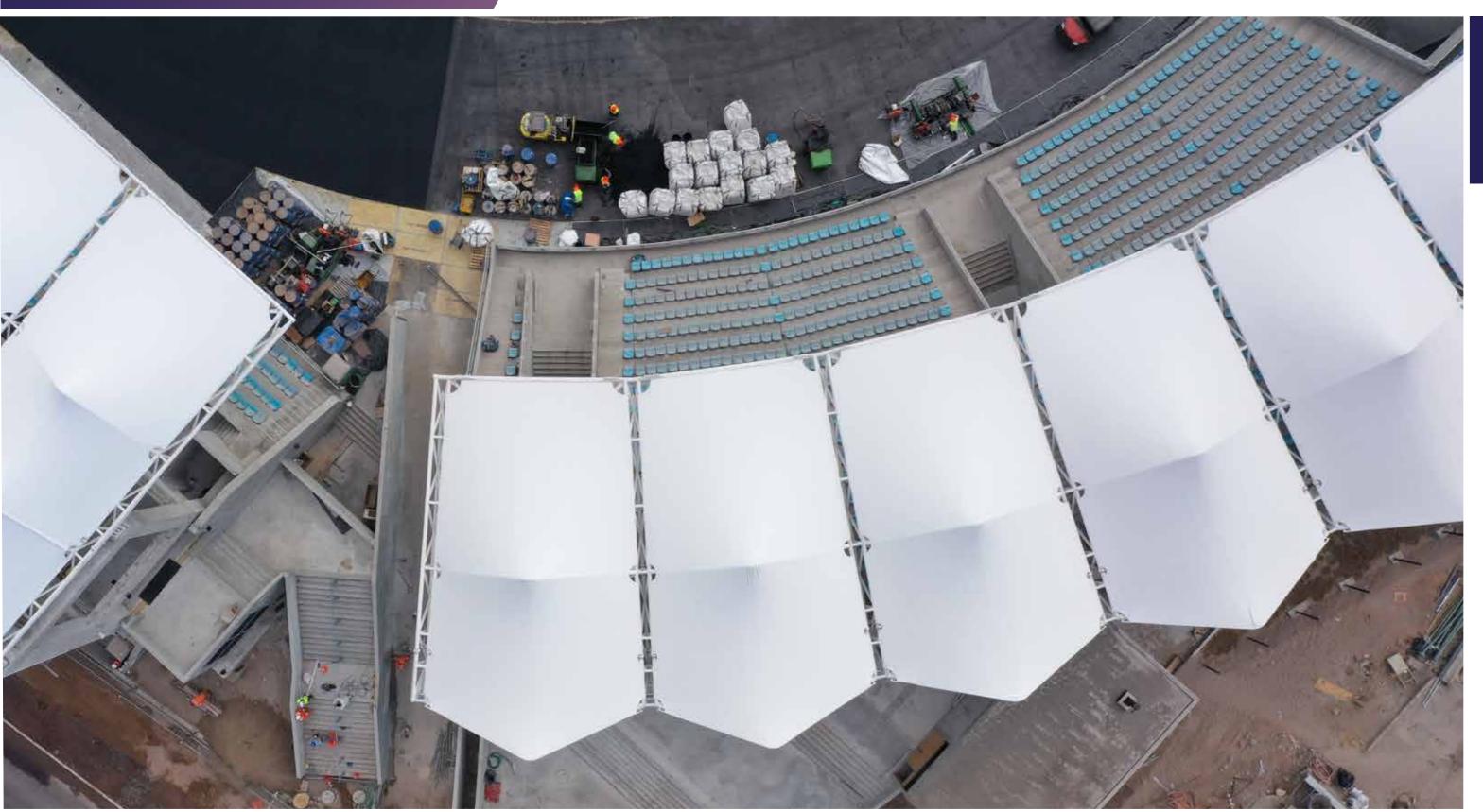
Our service is integral and contemplates all the processes and stages in charge of a highly qualified professional staff:

COMMERCIAL TECHNICAL SUPPORT.
DESIGN & STRUCTURAL CALCULATION.
PLANNING.

**EXECUTION: MANUFACTURE & ASSEMBLY.** 

We have a production plant with the capacity to manufacture 26,000m<sup>2</sup> per month.

## SOLUTION CRITERIA



#### HOMOGENEOUS TENSION TRANSLATES INTO LOAD CAPACITY

#### **ARCHITECTURAL:**

- Specialized state-of-the-art software in the textile industry.
- An architectural reference is conceived through design.

#### **FUNCTIONAL:**

- Flexibility and adaptability in regular areas.
- Possibility of covering large spans.

#### LIGHTNESS:

- Optimization of materials.

#### LIGHTING:

- Entrance of transversal or longitudinal light.

## MEMBRANE





## WE USE TOP QUALITY MEMBRANES

Our membranes comply with all standards regarding safety, protection and resistance to external agents.

We have alliances with the most recognized membrane suppliers worldwide. We take care of the production and manufacture of the finished material based on the design previously approved by the customer.

## MEMBRANE









# IT GOES THROUGH A TRANSFORMATION PROCESS BEFORE REACHING THE CUSTOMER

The membrane is manufactured under strict quality control and validation by our specialists.

This process comprises the following stages:

- 1. INTERPRETATION OF PLANS AND DETAILS
- 2. CUT
- 3. ORGANIZATION OF MATERIALS
- 4. HIGH-FREQUENCY WELDING
- 5. PACKAGING

## MEMBRANE: MATERIALS









# PVC IS NOT THE ONLY MATERIAL COMPATIBLE WITH TENSILE MEMBRANE STRUCTURES

The tensile membrane structures are not exempt from diversity; there are different materials that provide different properties to the work.

- 1. PVC
- 2. MESH
- 3. PTFE
- 4. ETFE

\*The PTFE and ETFE works presented do not belong to Cidelsa, they are referential.

#### SPECIALIZED SOFTWARE





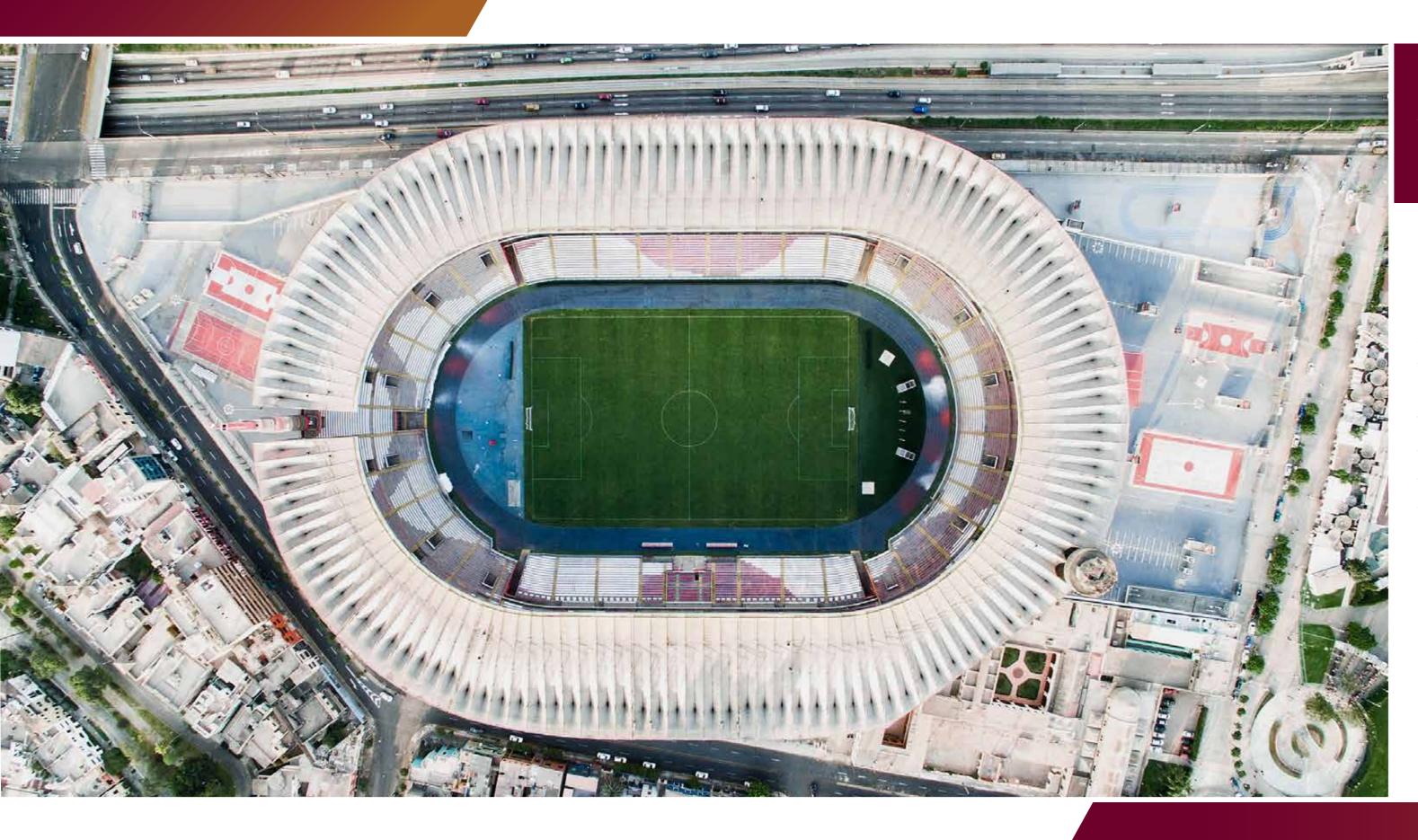


## WE USE SPECIALIZED SOFTWARE IN THE SECTOR

Software specialized in architectural design, structural calculation and membrane pattern are part of the technological support that guarantees that Cidelsa is a company in constant innovation.

FORMFINDING
STATICAL ANALYSIS
EASY BEAM
CUTTING PATTERN

## QUALITY CONTROL



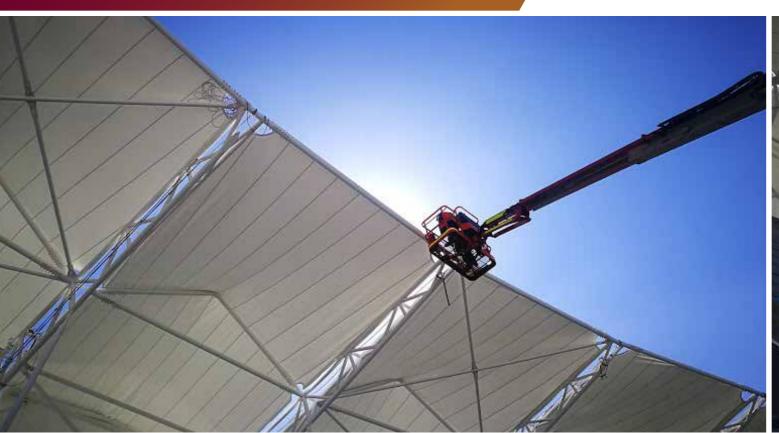
## THOROUGH REVIEW OF EACH PRODUCTION PROCESS

**RIGOROUS CONTROL** throughout the manufacturing process.

**SPECIALIZED LABORATORY** allows to perform tension and seal resistance tests.

**VALIDATION AND COMPATIBILITY** between the plans and manufacture of the membrane through a cut and finish control of patterns and fabrics.

## INSTALLATION







## INCLUDED IN OUR FULL-SERVICE OFFERING

**PERMANENT QUALIFIED SUPERVISION** throughout the assembly process.

**TEAM OF SPECIALISTS** with vast experience in assembly and tensioning operations at great heights.

**CONSTRUCTION AND ASSEMBLY** 

## SPORTS VENUES







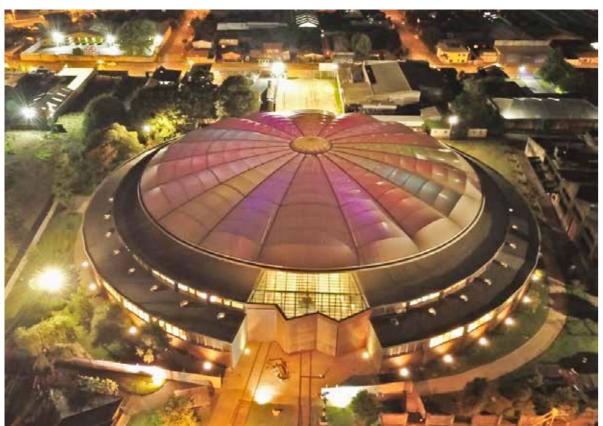








## ENTERTAINMENT AND CULTURE















## TRANSPORT





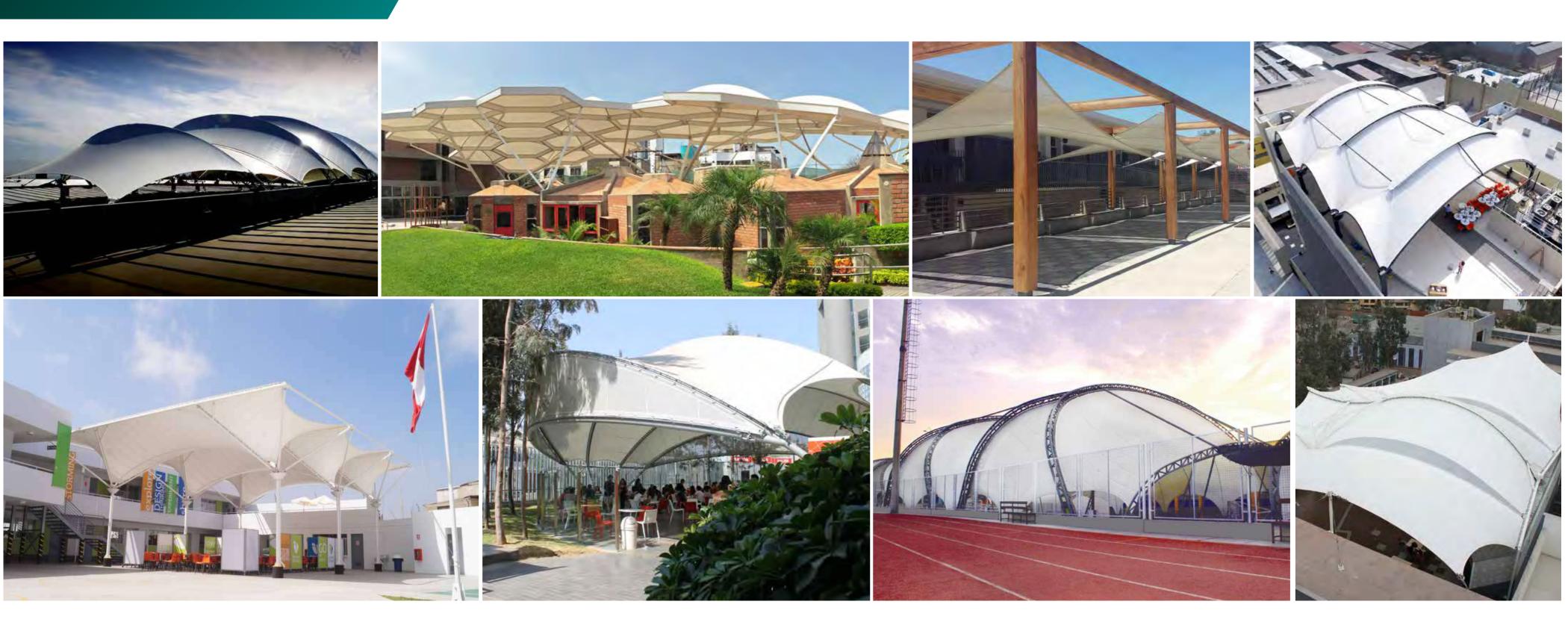








## EDUCATIONAL ESTABLISHMENTS





## CIDELSA GLASS



## DESPITE ITS AESTHETICS, IT HAS MANY LIMITATIONS.

#### **EXPENSIVE PRODUCTION:**

It is obtained by melting silica sand, sodium carbonate and limestone in furnaces at temperatures of approximately 1500 °C.

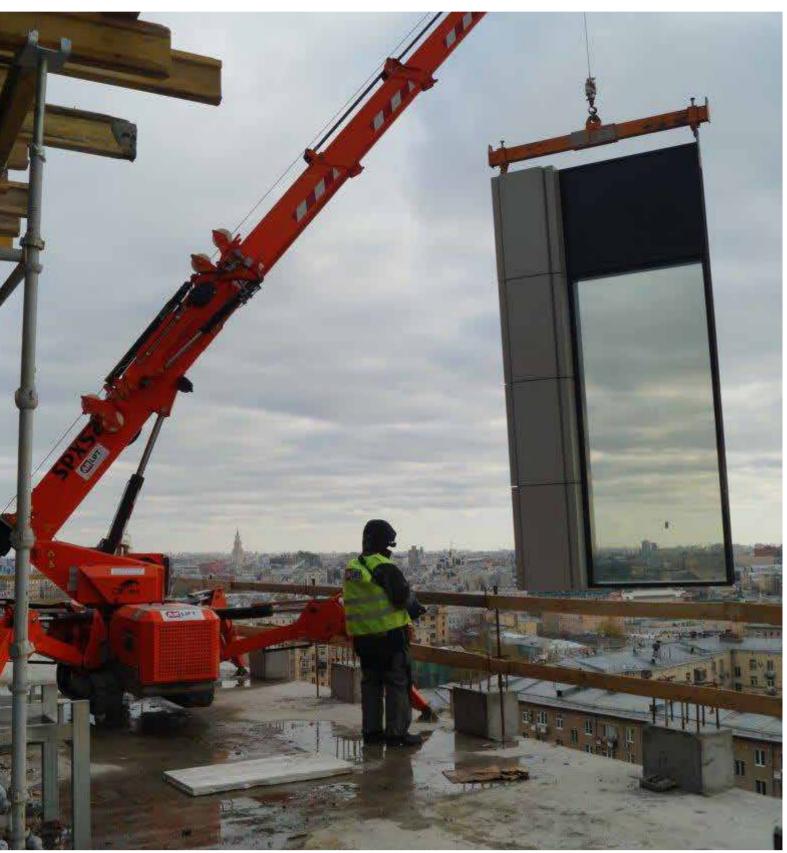
#### **HEAVY MATERIAL:**

Each 10mm-thick 1.00m<sup>2</sup> sheet of tempered glass weighs 26 kg.

**NOT VERY ECO-FRIENDLY** 

## GLASS





#### NOT VERY PRACTICAL, COST-EFFECTIVE OR FUNCTIONAL

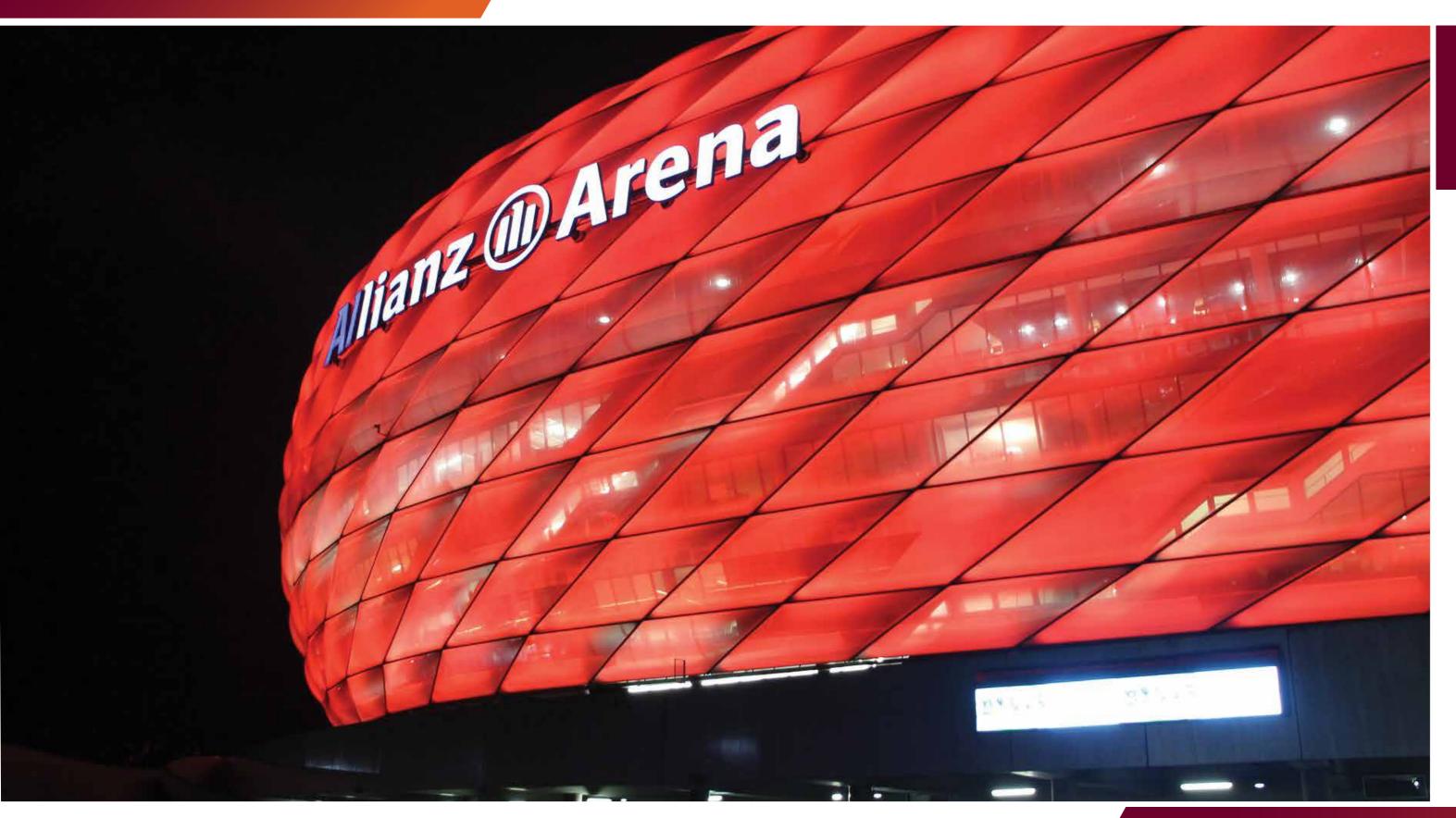
MODULATION: The maximum recommended dimensions for the sheets are 3m x 2m.

**INSTALLATION:** Due to its weight and fragility, it must be installed individually and with specialized equipment.

**LUMINOSITY:** The light transmittance of glass does not exceed 90%.

**SAFETY:** Tempered glasses must have additional certifications that accredit its resistance to fire.

## ETFE. THE REINVENTION OF GLASS.



# INTRODUCING AN INNOVATIVE SOLUTION FOR ROOFS AND FACADES

#### A CLEAR MATERIAL.

Available in a variety of shades and printed designs.

## A HIGHLY RESISTANT THERMOPLASTIC POLYMER.

Mechanical and chemical; resistant to heat, corrosion and UV rays.

## CAN BE APPLIED IN MANY TYPES OF BUILDINGS.

Stadiums, Shopping Centers, Sports Centers, Museums, Building Restorations.

## ETFE: ETHYLENE TETRAFLUOROETHYLENE.



PLASTIC MATERIAL
RESISTANT TO HEAT,
CORROSION AND UV RAYS.

#### ETHYLENE.

Provides mechanical strength.

#### TETRAFLUOROETHYLENE.

Provides thermal stability, weather and chemical resistance.

To obtain ETFE, the resin is heated to temperatures above 380 °C, where it reaches the molten state.

The films are created by extrusion, which consists of passing the resin through rollers to create a thin film.

## ETFE: A MATERIAL OF TOMORROW



## TO BUILD THE CITIES OF THE FUTURE

#### **ETFE ALLOWS:**

- Lightweight systems
- Unlimited designs
- High light transmittance

#### **ETFE IS ECO-FRIENDLY:**

- Optimized material
- Optimized light distribution
- Lower carbon footprint

#### **ETFE HAS MULTIPLE ADVANTAGES:**

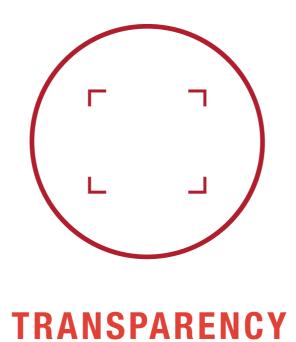
- Energy saving
- Resistance to impact
- Non-flammable

## ETFE. BENEFITS

High light quality	Light transmission (can be controlled)	High performance features		Excellent tensile properties	Excellent performance properties	
Good values across the entire wavelength spectrum	Over 90%	Melting point at 260 °c	Long lifespan (no impact of UV degradation)	High strength and elongation	Long-term stability - weather and chemical resistance	
Long-term stability of light transmission	Reflective frit printing options; color film options; IR absorbing films	Non-stick surface	Non-combustible and self-extinguishing.	High resistance to tearing	Flexibility	

## ETFE. BENEFITS













## ETFE. DIMENSIONS AND WEIGHT



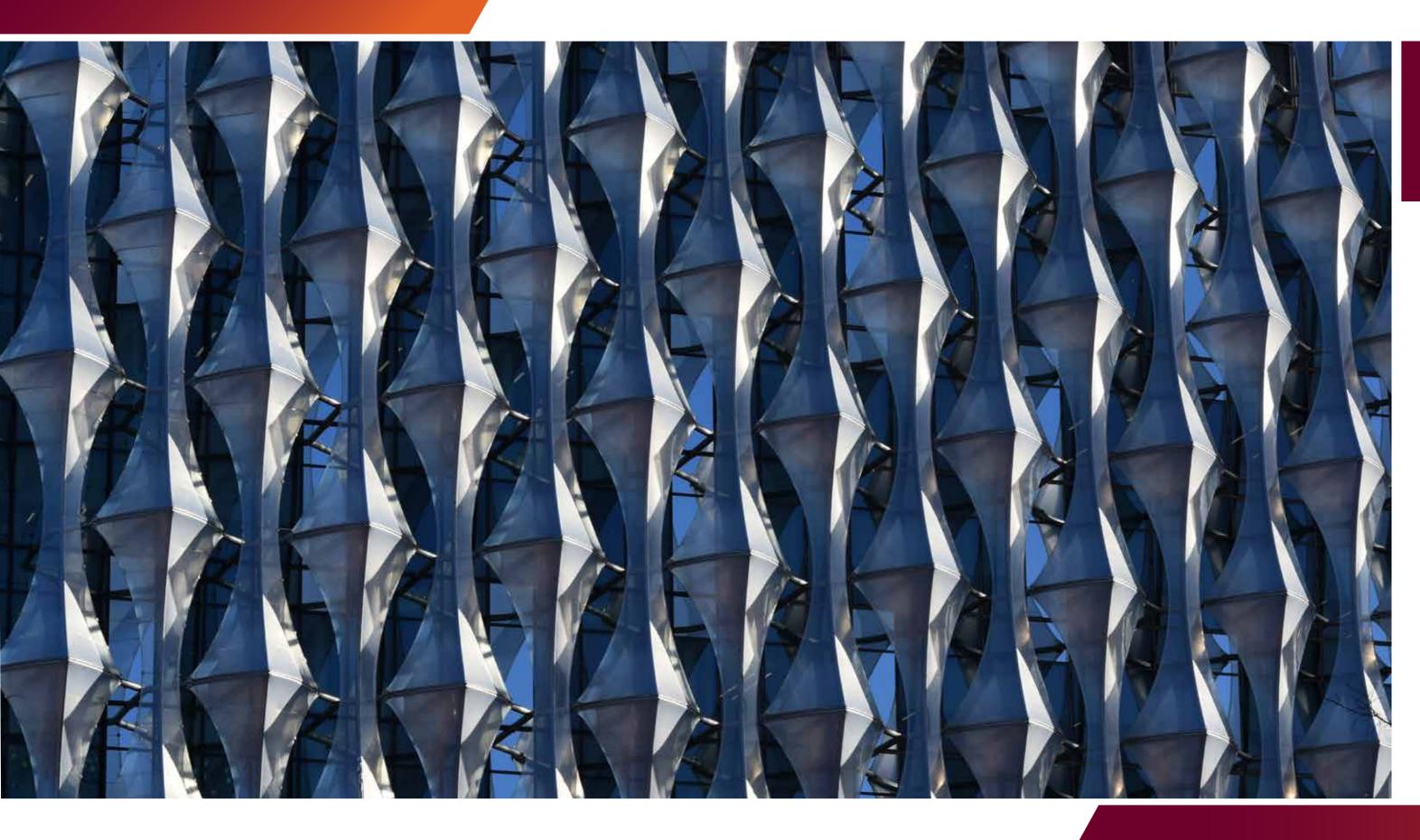
## LESS THAN 1% OF THE WEIGHT OF GLASS

The standardized thickness of ETFE is between 0.25 and 0.5 mm and the roll width ranges from 1.52 to 1.55m.

1 m<sup>2</sup> of 3mm-thick ETFE weighs: 0.50 kg.

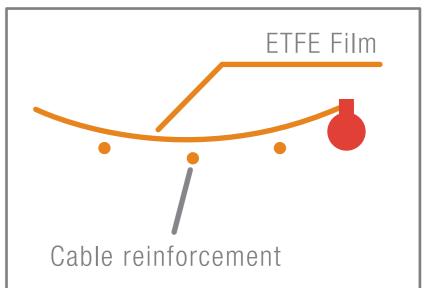
The weight of glass (m<sup>2</sup>): 25kg.

## ETFE. SINGLE-LAYER APPLICATION

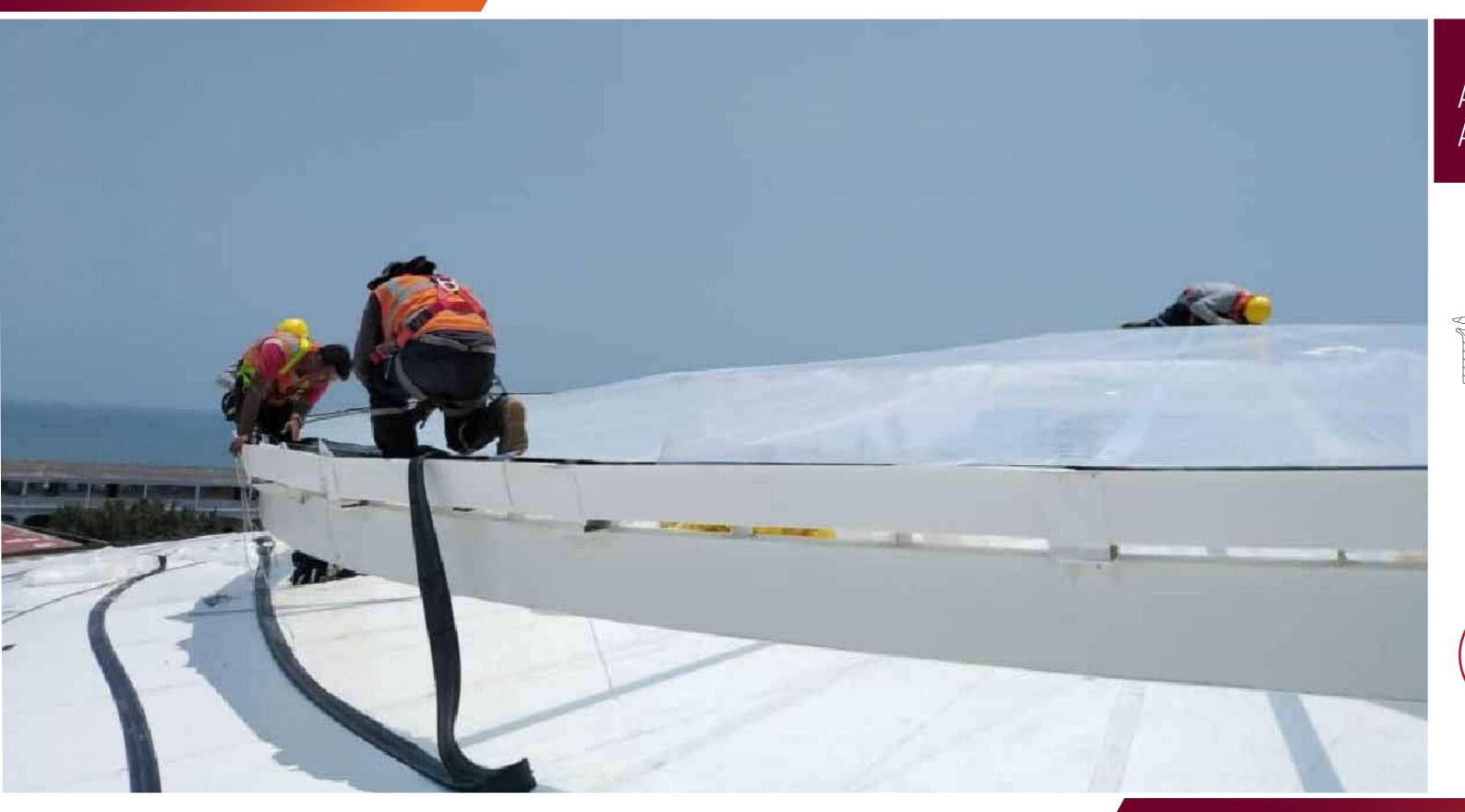


## A SINGLE LAYER REINFORCED WITH STEEL CABLES

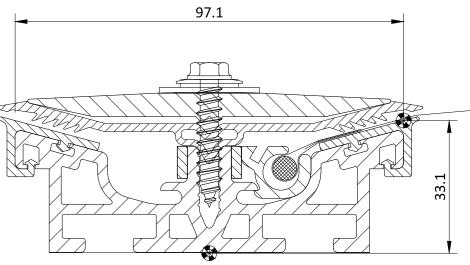
It offers the possibility of preserving the shape and stability of the surface.

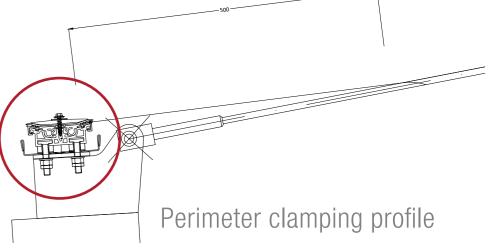


## ETFE. INSTALLATION



## A MORE EFFICIENT AND EFFECTIVE ASSEMBLY





## ETFE. LIGHT ARCHITECTURE



## VARIOUS LIGHTING OPTIONS

#### **CLEAR ETFE.**

Allows greater passage of light, protecting the interior space from UV rays.

#### **DIFFUSED / MATTE ETFE.**

Better luminosity control.

## ETFE vs. GLASS

	TYPE	THICKNESS µm	Visible light (%)		Sunlight (%)		UV light (%)	
ETFE			Reflectivity	Transmittance	Reflectivity	Transmittance	Reflectivity	Transmittance
	100NJ	100	6	94	5	95	10	90
	200NJ	200	7	92	6	93	15	85
	300NJ	300	9	89	7	91	20	<b>78</b>

GL	ASS

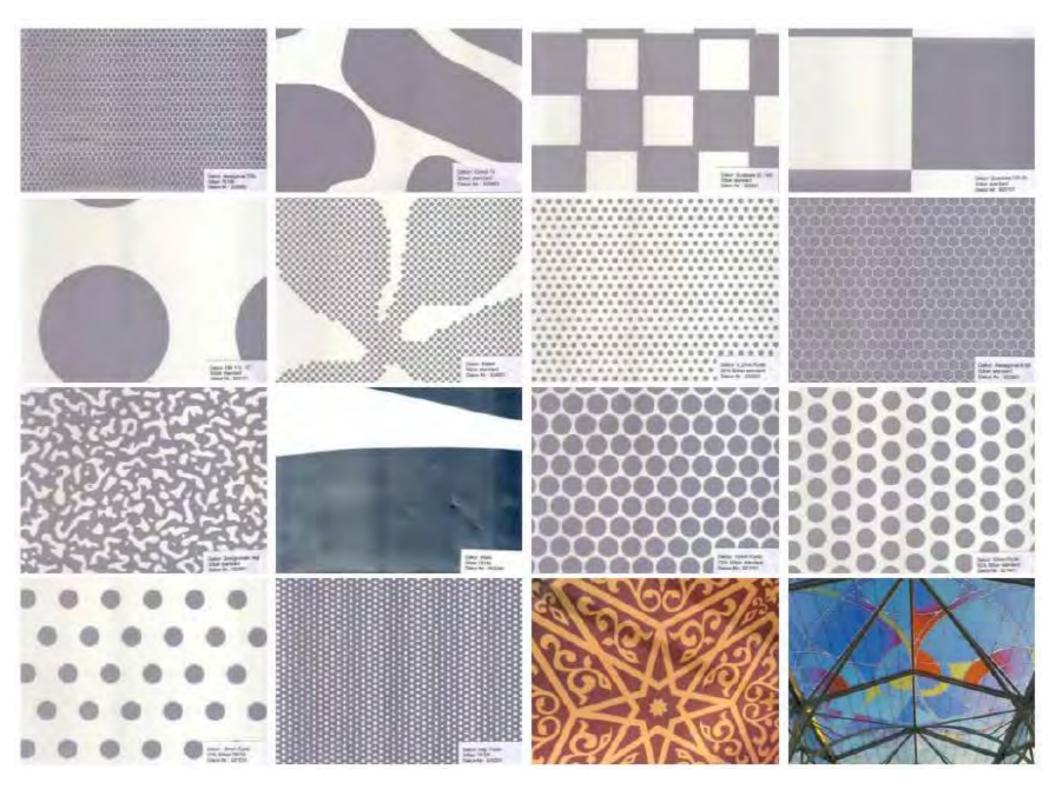
	TYPE	THICKNESS mm	Visible light (%)		Sunlight (%)		UV transmission (%)
S			Reflectivity	Transmittance	Reflectivity	Transmittance	* *
	TEMPERED	10	8	87	7	80	60
	TEMPERED	12	7	85	7	<b>79</b>	60

## MODULATION: ETFE vs. GLASS





## ETFE. LIGHT CONTROL



Possibility of different patterns based on the required lighting control.

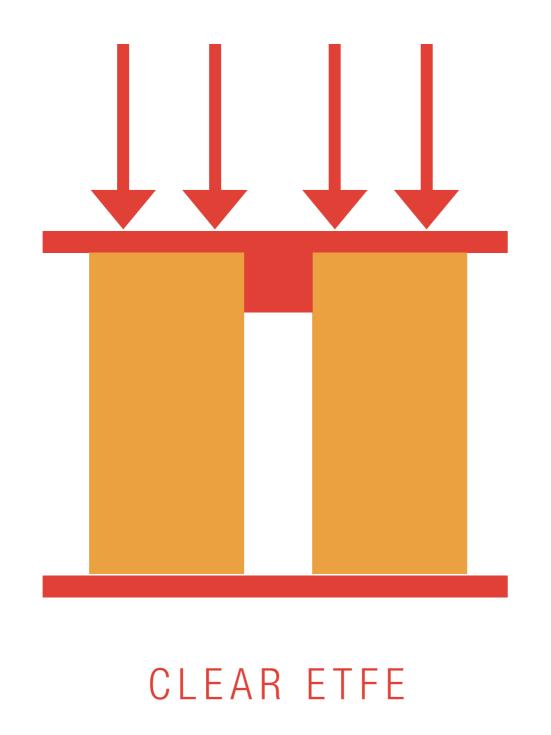
## ETFE. LIGHTING

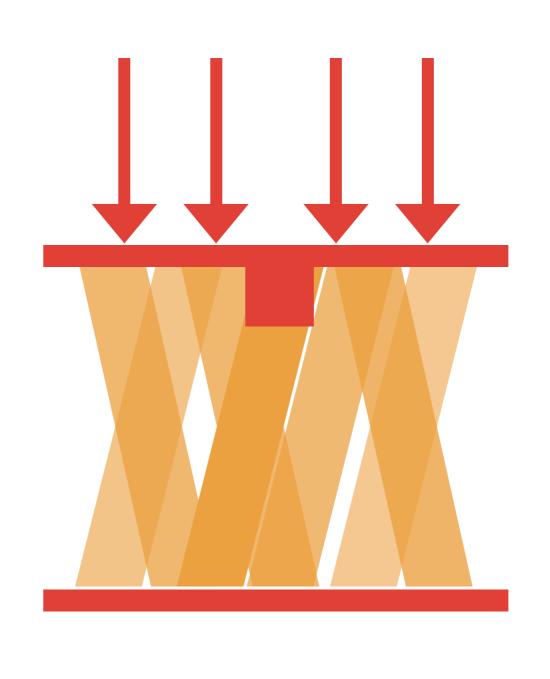


CLEAR ETFE



DIFFUSED / MATTE ETFE





DIFFUSED / MATTE ETFE

## ETFE. DEMONSTRATION VIDEOS

SELF-CLEANING



FIRE RESISTANCE

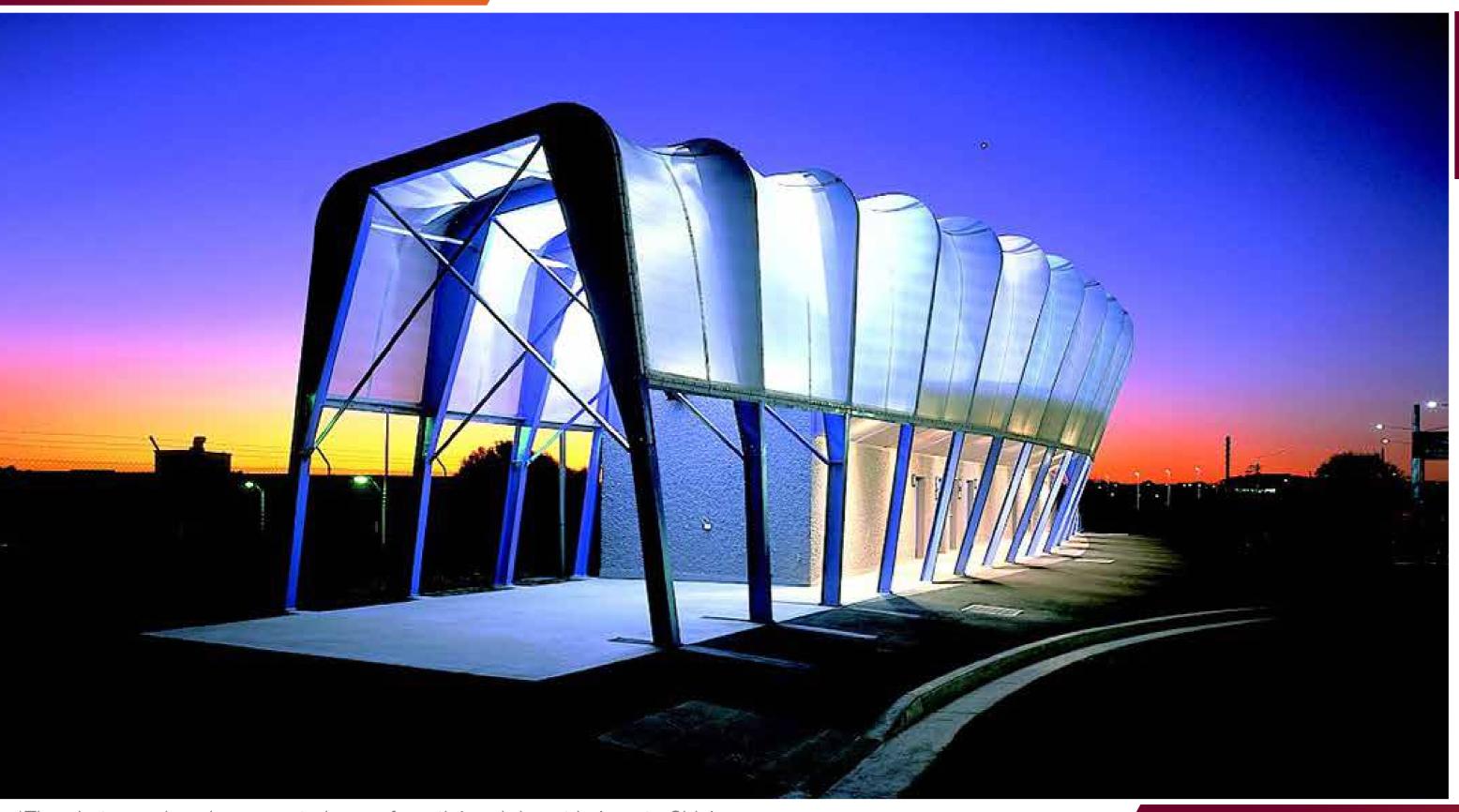


RESISTANCE TO IMPACTS





## CIDELSA PTFE



# WE PROVIDE THE BEST SOLUTION IN DURABILITY FOR ROOFS AND FACADES

#### **HIGHLY RESISTANT MATERIAL**

PTFE gives the building a balance between lightness, design and maximum durability.

#### **SIMPLE AND FAST INSTALLATION**

Just like PVC membranes, the installation of PTFE is achieved efficiently and effectively due to its low weight and malleability. However, it is important to emphasize that the quality of PTFE is far superior to that of PVC.

<sup>\*</sup>The photos and works presented are referential and do not belong to Cidelsa.

## CIDELSA PTFE: COMPOSITION



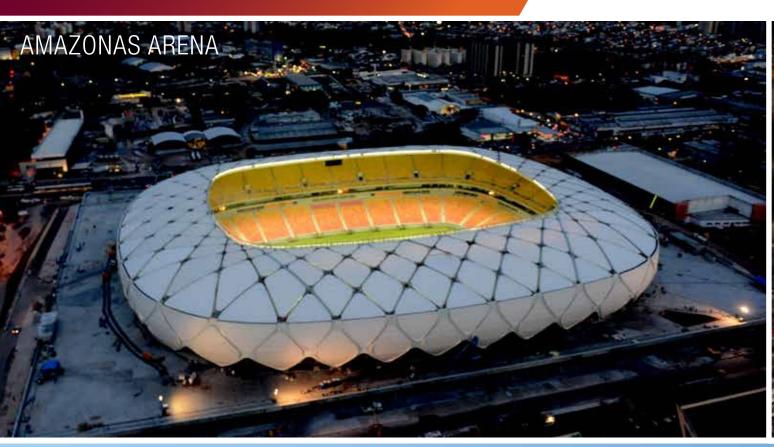
# TEFLON® AT ITS BEST FOR THE BUILDING INDUSTRY

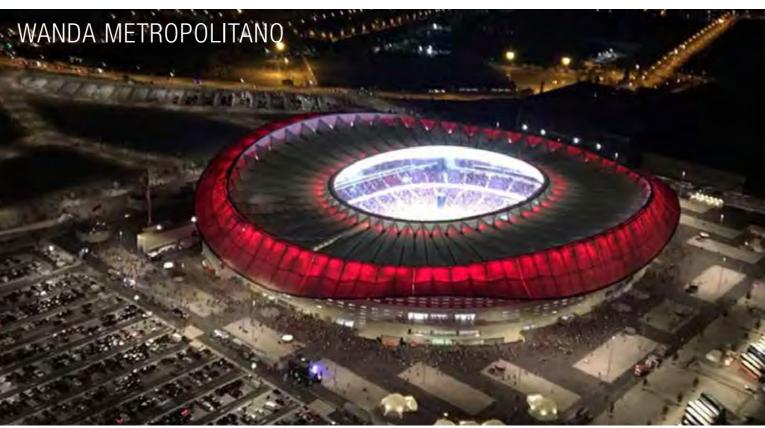
PTFE or polytetrafluoroethylene is a woven glass membrane coated with Teflon®. It is extremely durable and weather resistant.

Fluoropolymers are the highest quality base composition for membranes in terms of their superior durability properties, fire rating and visual appearance.

<sup>\*</sup>The photos and works presented in this slide are referential and do not belong to Cidelsa.

## PTFE: BENEFITS





# Allianz (i) Field

## DESIGNING DECADES-LONG LIFESPANS FOR YOUR PROJECTS

#### **PTFE ALLOWS:**

- Lightweight systems
- Unlimited designs
- Top quality resistance

#### PTFE IS ECO-FRIENDLY:

- Optimized material
- Optimized light distribution
- Lower carbon footprint
- Optimized installation

#### PTFE HAS MULTIPLE ADVANTAGES:

- Energy saving
- Resistance to impact
- Non-flammable
- Resistance to most chemicals

\*The photos and works presented in this slide are referential and do not belong to Cidelsa..

#### PTFE: ADVANTAGES





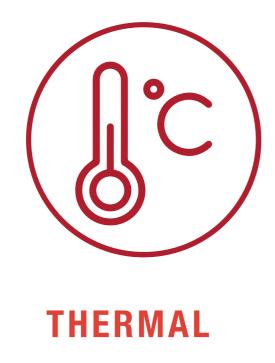








#### PTFE: PROPERTIES











#### PTFE: SHEERFILL with EVERCLEAN

PROPERTY	VALUE	TEST METHOD
Additive + membrane weight (g/m2)	ca. 1015	DIN 53352
Tensile strength (N/5cm)		
Wrap	4555 min. Avg.	DIN 53354
Fill	5160 min. Avg.	
Tear resistance (N)		
Wrap	100 min avg.	DIN 53363
Fill	200 min. Avg.	
Adhesion (N/5 cm)	75 min. Avg.	DIN 53357
Transparency	ca. 16	
Sunlight Reflectance	74 nominal	
Reaction to fire test	B-s1-d0	EN 13501
Burning characteristics		ASTM E84 Tunnel Test
Flame propagation	0 max	
Smoke generation	0 max	
Incombustibility	Approved	ASTM E136
Roof fire resistance, flame propagation and intermittent fire	Class A	ASTM E108
Fire resistance	Approved	NFPA 701, Small scale

#### PTFE: SHEERFILL with EVERCLEAN



# THE TREATMENT THAT OPTIMIZES THE GENERAL CONSUMPTION OF PTFE

Everclean is a special treatment applied to the PTFE membrane to:

REDUCE ITS MAINTENANCE FREQUENCY
REDUCE THE ENVIRONMENTAL IMPACT
REDUCE OPERATING COSTS
KEEP THE MEMBRANE FREE OF POLLUTION

It keeps the membrane in perfect condition over a considerable period of time, even in climates that would be challenging for some membranes.

\*The photos and works presented in this slide do not belong to Cidelsa, they are referential and have the sole purpose of showing the properties of Everclean.

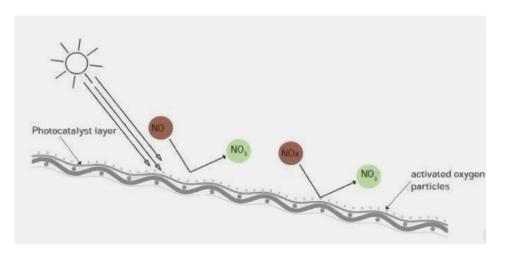
#### PTFE: SHEERFILL with EVERCLEAN



# LESS ENVIRONMENTAL IMPACT WITH EVERCLEAN

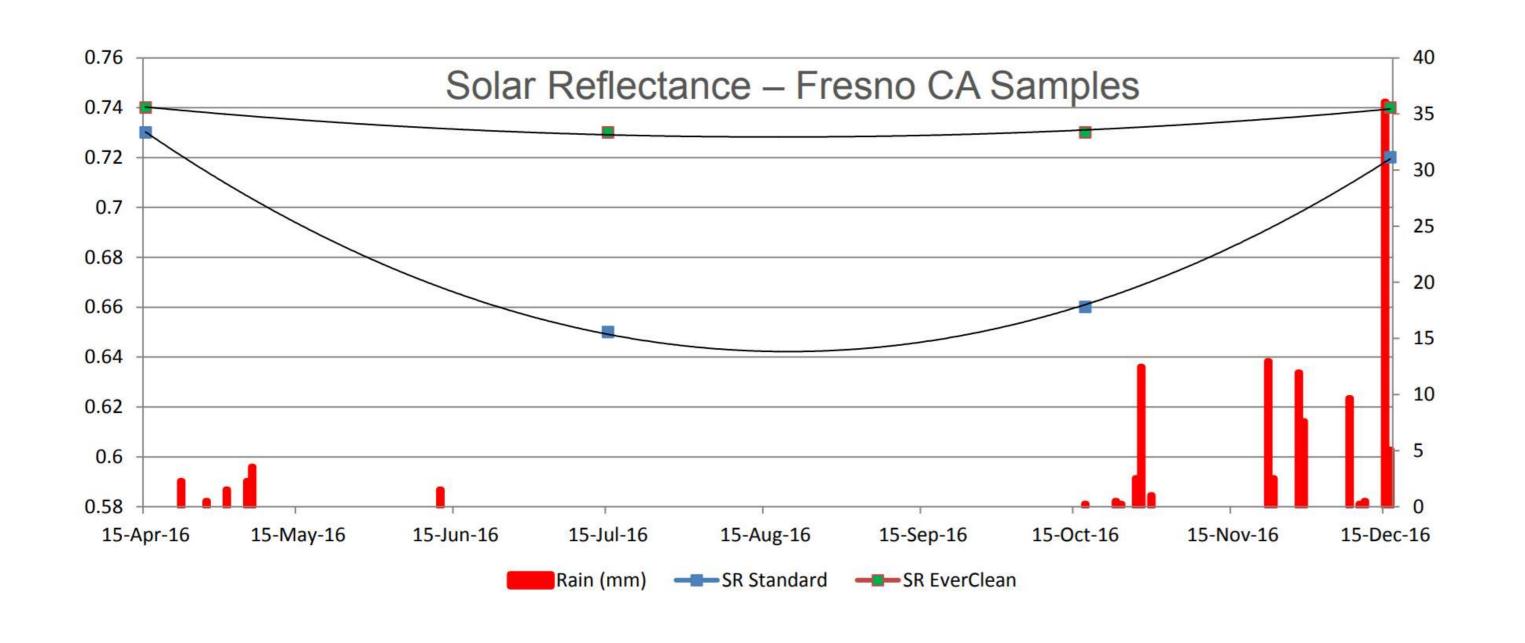
Significantly reduces pollution thanks to the photocatalytic layer of TiO2, which helps eliminate NOx and other pollutants.

This property allows a daily cleaning of the environment equivalent to 90 trees per 1000m<sup>2</sup> installed of PTFE coated with Sheerfill.



\*The photos and works presented in this slide do not belong to Cidelsa, they are referential and have the sole purpose of showing the properties of Everclean..

#### PTFE: SHEERFILL with EVERCLEAN



#### SUNLIGHT REFLECTANCE TRANSLATES INTO ENERGY SAVINGS

Even on rain-free days (without cleaning), it reflects more sunlight than a material without Everclean.



Everclean keeps the membrane white and shiny even in dusty environments. The images are examples installed in Fresno, California, USA with a semi-arid and dusty wind environment.

#### REFERENTIAL PROJECTS AROUND THE WORLD



\*The photos and works presented are referential and do not belong to Cidelsa.

#### OUR PROVIDERS





#### SAINT-GOBAIN

Works with SHEERFILL Membranes for different types of buildings, including outstanding work in sports facilities and transport terminals for over 40 years.

#### **Exclusive Everclean provider.**

Has works in every continent.





#### OUR PROVIDERS

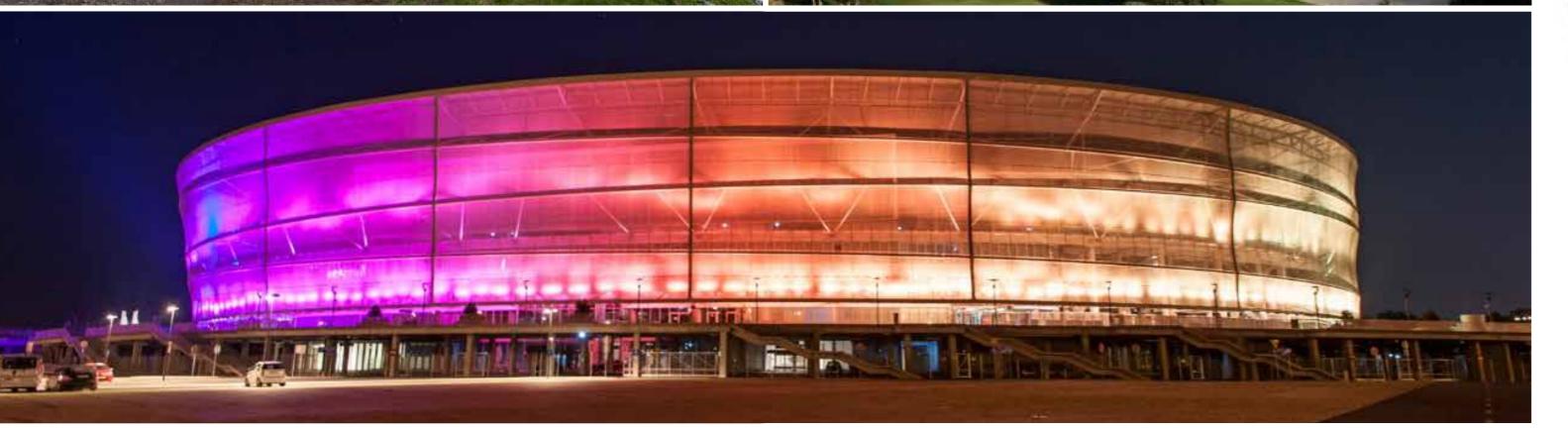




#### VERSEIDAG

The company's long history and experience allows them to provide the highest quality PTFE membranes.





#### OUR PROVIDERS





#### AGC

Main Supplier of Raw Material - ETFE in its different thicknesses and printed patterns





#### OUR ON-SITE CONSULTANT







#### FLONTEX

Our main European ETFE supplier company that, in addition to its great trajectory, supports us with consultancy in design and manufacture.

Our on-site consultant for the integral project is WALTER WEISSINGER.



#### OUR ON-SITE CONSULTANT



#### Z3RCH

z3rch advises architects and builders in the development of projects with tensile membrane structures and free form structures, such as stadium roofs, sports facilities, booths for events and fairs, atrium roofs, sculptures and facades.





